PAPER NAME AUTHOR

# IMPROVING PROPERTIES OF SWEET PO TATO COMPOSITE FLOUR: INFLUENCE O F LACTIC FERMENTATION

WORD COUNT CHARACTER COUNT

3886 Words 20887 Characters

PAGE COUNT FILE SIZE

7 Pages 791.3KB

SUBMISSION DATE REPORT DATE

Jul 26, 2022 3:42 PM GMT+7 Jul 26, 2022 3:42 PM GMT+7

# 3% Overall Similarity

The combined total of all matches, including overlapping sources, for each database.

• 3% Publications database

Crossref Posted Content database

# Excluded from Similarity Report

- Internet database
- · Submitted Works database

Crossref database

Siti Nurdjanah

Bibliographic material

# Improving properties of sweet potato composite flour: Influence of lactic fermentation

Neti Yuliana, Siti Nurdjanah, Sri Setyani, and Dini Novianti

tation: AIP Conference Proceedings **1854**, 020040 (2017); doi: 10.1063/1.4985431

View online: http://dx.doi.org/10.1063/1.4985431

View Table of Contents: http://aip.scitation.org/toc/apc/1854/1

Published by the American Institute of Physics

# Articles you may be interested in

Analysis of lipid profile and atherogenic index in hyperlipidemic rat (Rattus norvegicus Berkenhout, 1769) that given the methanolic extract of Parijoto (Medinilla speciosa)

AIP Conference Proceedings 1854, 020031 (2017); 10.1063/1.4985422

Genetic diversity of improved salt tolerant calli of maize (Zea mays L.) using RAPD

AIP Conference Proceedings 1854, 020033 (2017); 10.1063/1.4985424

Production of secondary metabolites trimethyl xanthina by Camellia sinensis L suspension culture

AIP Conference Proceedings 1854, 020036 (2017); 10.1063/1.4985427

Viability of Azotobacter consortium in auxin production

AIP Conference Proceedings 1854, 020041 (2017); 10.1063/1.4985432

olecular characters of melon (Cucumismelo L. "Tacapa") in response to karst critical land

AIP Conference Proceedings 1854, 020030 (2017); 10.1063/1.4985421

The effect of ripening stages on the antioxidant potential of melon (Cucumis melo L.) cultivar Hikapel

AIP Conference Proceedings 1854, 020039 (2017); 10.1063/1.4985430



# IMPROVING PROPERTIES OF SWEET POTATO COMPOSITE FLOUR: INFLUENCE OF LACTIC FERMENTATION

Neti Yuliana<sup>a)</sup>, Siti Nurdjanah, Sri Setyani, Dini Novianti

Department of Agroindustrial Technology, Faculty of Agriculture, The University of Lampung Sumantri Brojonegoro No 1 Bandar Lampung - Indonesia

<sup>a)</sup>corresponding author: neti.yuliana@fp.unila.ac.id

**Abstract.** The use of locally grown crops such as sweet potato as raw material for composite flour is considered advantageous as it reduces the importation of wheat flour. However the use of native sweetpotato flour has drawback properties when applied in the food. This study was aimed to modify sweet potato flour through six methods of lactic fermentation (spontaneous, pickle brine, *Lb plantarum*, *Lc mesentereoides*, a mixed of *Lb plantarum and Lc mesentereoides*, and mixed of *Lb plantarum*, *Lc mesentereoides* and yeast) to increase its properties in composite flour. Composite flours were obtained after fermentation of sweet potato slices for 48h in the proportion of 50% sweet potatoes flour and 50% wheat flour. pH, moisture content, swelling power, solubility, and pasting properties were determined for the fermented and unfermented composite flours. The results indicated that the composite fermented flours had better properties than those of non fermented flour. Fermentation increased swelling power, moisture content, meanwhile, solubility, and pH, deacresed. Amylose leaching, however, was not significantly affected by the fermentation process.

Keywords: composite sweetpotato flour, lactic acid fermentation.

#### **INTRODUCTION**

Composite flour is considered advantageous in developing countries as it reduces the importation of wheat flour and encourages the use of locally grown crops. One of the potential locally raw materials used in composite for substitute the wheat is white sweet potato (SP). This crop can be processed into white sweet potato flour and then it could be used as a substitute for wheat flour (20 %-80 %) in baked goods, cakes and noodles. However, the use of native sweetpotaoes for composite flour still has drawback properties. The uses of this root in substitution of composite flour in which the product still acceptable for consumers is generally only up to 20 % in the manufacture of vermicelli (Collado *et al.*, 2001 and Lase *et al.*, 2013) and noodles (Lee *et al.*, 2005 and Chen *et al.*, 2006). In addition, the color of SP noodles is darker and less bright, and its texture is low elastic (Sugiyono et al., 201; Chen, 2006). Addition of sweet potato flour in vermicelli making is less consumer preferences for color products (Rizal, 2012). Thus, modification of white sweet potato flour to improve its physical and sensory properties is need to pay attention.

Physical and sensory properties of white sweet potato flour can be improved in many ways such as chemistry, physics, and microbiology methods. Chemically modifying sweet potato flour could be done with the addition of sodium tri polyphosphat during the process of making dough (Retnaningtyas and Putri, 2014), or with carboxyl metyl cellulosa addition (Mulyadi et al., 2014). In physically method, modification could be done trough high-moisture treatment (Kusnandar, 2009; Lase et al.,, 2013); while in microbiologically method by using of either fermentation (Yuliana et al., 2014; Pratiwi, 2014; Dewi, 2014) or enzyme application. Chemically modifying sweet potatoes flour is relatively easy to do, however, the use of chemical additives is feared to affect the human health. In physically, the product is relatively safe to consume but it difficults in the use of high temperature and humidity setting, especially if the device is not adequate. While eznyme application is relatively

expensive. In this research, fermentation was choosen to improve the physical and sensory properties of sweet potato as it was relatively easy and safety.

Fermentation as a meant to improve propeorties could be done either with or without addition of culture. Some of the examples were fermentation of casava by using *Lactobacillus plantarum* and *Saccharomyces cerevisiae* culture to improve their properties in "mocaf" (Mutia, 2011), fermentation of sweet potatoes pikel with either *Leuconostoc mesenteroides* (Yuliana et al., 2013) or a mixed cultures of *Lactobacillus plantarum* and *Leuconostoc mesenteroides* (Yuliana et al., 2013), and with addition of *Lactobacillus plantarum* (Yuliana et al., 2014), as well as fermentation of sweet potato in spontaneously method (Pratiwi, 2014). In this study fermentation was carried out by using several cultures to improve properties of sweet potatoes. The best composite flour made of fermented sweet potatoes was then determined.

#### MATERIALS AND METHODS

#### **Materials**

The materials used in this study were: white sweet potatoes tubes, variety of ciceh from Sekincau Liwa, purchased in traditional markets in Bandarjaya-Lampung; starter *Lactobacillus plantarum FNCC 0123* and *Leuconostoc mesenteroides FNCC 0023* (Laboratory of Food Universitas Gajah Mada), *Saccharomyces cereviceae* in the form of commercial ragi (Fermipan), wheat flour (brand Chakra, Bogasari), eggs, sugar (Gulaku), salt (Refina) and cooking oil (brand Filma). Chemicals used in these experiments were distilled water, NaCl, NaOH, H2SO4, CaCO3, Iodine solution, 95% ethanol, acetic acid 1 N, and pure amylose.

# **Preparation of Starters**

Lactobacillus plantarum or Leuconostoc mesenteroides starter

Two ml culture of *Lactobacillus plantarum* or *Leuconostoc mesenteroides* in 10 ml MRS Broth was taken and each was then tranfered in to 18 ml of sterile MRS broth and incubated for 24 hours ,at 37 °C. After that, each culture was taken as much as 2.5 ml and transfered into 22.5 mL sterile MRS broth and again incubated for 24 hours at 37 °C. To get working starter, each culture was then tranfered into 250 ml of Erlenmeyer contained 215 ml sterile MRS broth and incubated for 24 hours, at 37 °C.

Preparation of Saccharomyces cerevisiae starter.

One gram of *Saccharomyces cerevisiae* ragi was poured into 100 ml of steril distilled water then was homogenized. *Saccharomyces cerevisiae* culture was then ready for use.

Preparation of pikel brine starter.

The sweet potato cubes weighed as much as 40 g were inserted into 150 ml of bottle fermentation contained 110 ml of saline solution. This mixtures were then pasteurized at 72C - 73°C and then was fermented for 4 days at room temperature. The brine of this fermented cubes was then ready for starter use.

#### **Fermentation of Sweet Potatoes**

Sweet potatoes were peeled and washed and then sliced using a slicer size of 1 mm. Sweet potatoes slices were taken as much as 1.8 kg and then were put in a sealed container volume of 6 L. Sugar solution (2.5L) contained 1% sugar and 3% salt was then added. This mixture was innocullated with a starter as much as 5% (v/v) in accordance with the treatments and then were fermented for 2 days (48 hours) at room temperature. Treatments in these study consisted of: (A) Control without fermentation, (B) Spontaneous fermentation (without starter added), C. Pikel brine starter, D. Lactobacillus plantarum starter with a cell density of 10<sup>6</sup> cells/mL, (E) Leuconostoc mesenteroides with a cell density of 10<sup>6</sup> cells/mL, (F) a mixed starter of Lactobacillus plantarum and Leuconostoc mesenteroides with a cell density of 10<sup>6</sup> cells /mL, and (G) a mixed starter of Lactobacillus plantarum, Leuconostoc mesenteroides, and Saccharomyces cerevisiae with a cell density 10<sup>6</sup> CFU/g.

#### **Production of Sweetpotatoes Flour**

The sweetpotatoes slices either fermented or non fermented as a control are washed, drained and dried in an oven blower (British foyer) at tmperature of  $60^{\circ}$ C for 24 hours , until water content of  $\pm$  6-8 % was reached. The dried slices were then ground using a grinder (Rulb Fanc) and sieved using a 80 mesh siever. These flours were then packed in plastic lid tightly and kept for further analysis .

#### **Composite Flours**

Composite flours were made by mixing of sweet potato flour treatments above with wheat flour in the ratio of 50%: 50% by using a mixer for 5 minutes. These composite flours were then analyzed to determine moisture AOAC (1995), pH, solubility and swelling power (Deng *et al.*, 2013), and amylose leaching (Kusnandar *et al.*, 2009).

#### **Research Methods**

The experimental design used was the complete randomized block design (CRBD) in one factorial with four replications. The treatment consisted of 7 types of composite flour made from non fermented sweet potatowheat flour (A) as a control, and 6 fermented sweetpotatoes-wheat flour (B,C,D,E,F,G,H). Data of modified sweet potato compsite flour were analyzed by using analysis of variance. Duncan test was used to determine differences among treatments at 5% level.

#### RESULTS AND DISCUSSION

## Water Content and pH

Water content and pH of composite flours are presented in Table 1. Results showed that the water content of fermented flour tends to be higher than the control while the pH of fermented composite flour was lower. The increase of water content on fermented flour could be attributed to 48 hours of soaking stage during fermentation process. The water content, neverthelees, was still below of SNI maximum water content of flour (less than 13%). The water content is one of important components in the manufacture of food products because they affect the shelf life of the food product. In addition, water may affect the appearance, texture and flavor of food (Sudarmadii,1997).

**TABLE 1.** Water and Ph of sweet potato composite flour.

Treatments	Water Content (%)	pН
Control	4,25±0,30 <sup>a</sup>	6,22±0,03°
Spontaneous	$4,81\pm0,85^{b}$	$5,35\pm0,06^{b}$
Pickel Brine	5,08±1,03 <sup>b</sup>	$4,76\pm0,07^{c}$
Lb	4,52±0,73 <sup>ab</sup>	$4,31\pm0,11^{d}$
Lc	$4,70\pm0,80^{b}$	$5,32\pm0,20^{b}$
Lb + Lc	$3,99\pm0,11^{a}$	4,85±0,09°
Lb + Lc + Yeast	$4,11\pm0,18^{a}$	5,39±0,14 <sup>b</sup>

Number followed by afferent letters in the same column shows the difference at 5% level by Duncan test. Lb = Lactobacillus plantarum; Lc = Leuconostoc mesenteroides; Yeast = Saccharomyces cerevisiae.

Composite fermented flour had pH values (4.31 to 5.39) that lower than the compopsite control flour (6.22) and wheat flour (6.11). Lactic acid bacteria such as *Lactobacillus plantarum* and *Leuconostoc mesenteroides* may produce amylase that hydrolyzed most of the starch into monosaccharides and others metabolites as a source of energy. These were then converted to organic acid mainly as lactic acid and substantial amount of acetic acid and caused the pH to be drop (Oghonejoboh, 2012). The final pH was affected by microbial cultures used in each sample and among them, the pH of composite flour produced by *Lactobacillus plantarum* was the lowest, amounted to 4.31. *Lactobacillus plantarum* was homofermentatif lactic acid bacteria which has high amylolytic activity, and classified as a strong lactic acid producer (Sharp, 1979; Salminen and Wright, 1993). Mean while, the pH of the flour derived from a mixed culture of *Lactobacillus plantarum*, *Leuconostoc* 

mesenteroides, and yeast had value close to neutral, that was 5.39. This was likely due to the lactic acid produced by *Lactobacillus plantarum* and *Leuconostoc mesenteroides* was used by *Saccharomyces cerevisiae* and reformed it into a secondary metabolite such as alcohol.

# Sollubility at Different Temperatures and Amylose Leaching.

Table 3 shows that fermentation deacreased sollubility and amylose leaching. The sollubility was observed to deacrease with increase in temperature (70-95C) with the composite fermented flours exhibiting significant amylose leaching when compared with the composite control SP flour, except for the pickle brine treatment. Lower sollubility in fermented flour than the control was probably due some of the starch to have been degraded into shorter polymer chains as action of enzyme produced by lactic acid bacteria. These shorter polymers e.i simple sugar were more soluble and probably were dissolved in fermentation medium resulted in longer chain polymer retain in the flour.

**TABLE 2.** Solubility and amylose leaching.

TD		Sollubility 85°C (%)	Sollubility 95°C (%)	Amylose Leaching
Treatments	Sollubility 70°C (%)			(%)
Control	$9,63 \pm 0,36^{c}$	$13,01\pm0,50^{a}$	$10,52\pm0,35^{ab}$	$0,019\pm0,003^{b}$
Spontaneous	$7,35 \pm 1,39^{ab}$	$10,39\pm1,26^{b}$	11,42±0,45°	$0,014\pm0,002^{bc}$
Pickel Brine	$6,31 \pm 0,20^a$	$9,65\pm0,67^{c}$	$10,85\pm0,86^{ab}$	$0,080\pm0,09^a$
Lb	$7,30 \pm 0,91^{ab}$	$9,66\pm0,76^{c}$	$11,19\pm0,77^{ab}$	$0,015\pm0,004^{abc}$
Lc	$7,23 \pm 0,54^{ab}$	$8,70\pm0,59^{d}$	$9,67\pm0,52^{b}$	$0,042\pm0,001^{ab}$
Lb + Lc	$7,13 \pm 0,76^{ab}$	$10,16\pm0,64^{b}$	$10,11\pm1,19^{ab}$	$0,026\pm0,004^{abc}$
Lb + Lc + Yeast	$6,75 \pm 0,45^{a}$	9,56±0,58°	$10,53\pm1,02^{ab}$	$0,028\pm0,003^{ab}$

Number followed by afferent letters in the same column shows the difference at 5% level by Duncan test. Lb = Lactobacillus plantarum; Lc = Leuconostoc mesenteroides; Yeast = Saccharomyces cerevisiae.

Among the fermented flours, the sollubility of fermented flour treated by mixed culture of *Lactobacillus plantarum*, *Leuconostoc mesenteroides*, and *Saccharomyces cerevisiae* showed the lowest and stable. According to Collado *et al.*, 2001, flour with low solubility and stable values is best flour for raw material noodles use. Starch structural such as chain length distribution of amylose and amylopectin might caused differences of starch solubility among samples. Bello-Perez *et al.* (2000) reported that the distributions of chain length in the starches cause differences in Solubility. According Fleche (1985), when the starch molecule was completely hydrated, these molecules began to spread to the media on the outside. Molecules that first came out were molecules that had shorter chain e.i amylose. The higher the temperature the more the starch molecules will out of the starch granules.

Table 3 shows that amylose leaching of fermented and control was comporable low, except for pickle brine treatment. Amylose leaching (release amylose) was the process of release of amylose during the gelatinization process. High amylose on the surface of the noodles after cooking can increase the level of stickiness as reported in corn moodles (Kusnandar, 2009). The low amount of amylose off during the heating due to the large number of well-amylose forms complexes with amylose, amylopectin, or fat. Complex bond formation caused the starch had a bond that was compact and tight, so that the amount of amylose off lower (Gunaratne and Hoover, 2001).

## **Swelling Power.**

The swelling power of composite SP flour at different temperatures is shown in Table 4. Generally, the swelling power was observed to increase with increase in temperature (70 to 95°C) with the composite fermented samples exhibiting significant ability to swell when compared with the composite control flour. Nevertheles, there was no significant different value among the fermentation treatments. Increase in swelling power of flour as a result of fermentation treatment is in conformity with earlier reports for fermented white sweet potatoes (Yuliana, 2014) and fermented moringa flour (Oleyede et al., 2016).

**TABLE 3.** Swelling power of composite SP flour

Treatments			
Treatments	Swelling Power 70°C (%)	Swelling Power 85°C (%)	Swelling Power 95°C (%)
Control	$10,46\pm0,05^{a}$	$9,36\pm0,32^{c}$	$10,82\pm0,46^{c}$
Spontaneous	$9,82\pm0,11^{b}$	$10,90\pm0,75^{b}$	$12,84\pm0,42^{a}$
Pickel Brine	$9,31\pm0,36^{c}$	$11,93\pm0,77^{ab}$	$12,80\pm0,27^{a}$
Lb	$9,41\pm0,39^{bc}$	$11,16\pm0,58^{ab}$	$12,03\pm0,64^{b}$
Lc	9,52±0,45 <sup>bc</sup>	$11,78\pm0,46^{ab}$	$12,28\pm0,84^{ab}$
Lb + Lc	9,53±0,35 <sup>bc</sup>	10,87±0,55 <sup>b</sup>	$12,23\pm0,15^{ab}$
Lb + Lc + Yeast	10,22±0,41 <sup>a</sup>	12,20±0,25 <sup>a</sup>	12,87±0,32 <sup>a</sup>

Number followed by afferent letters in the same column shows the difference at 5% level by Duncan test.

 $Lb = Lactobacillus \ plantarum$ ;  $Lc = Leuconostoc \ mesenteroides$ ;  $Yeast = Saccharomyces \ cerevisiae$ .

Hydrolysis of starch granules during fermentation, leading to a lesser structural rigidity in comparison to fermented sweet potato flour. Shorter starch chains as result of these hydrolysis process then tend to be easy absorbed water. Claver *et al.*, (2010) reported that when temperature increase and vigorous starch break intermolecular bonds, allowing hydrogen bonding sites to accommodate more water molecules. Water absorbed of each starch granule would make the starch granules swell and increase the swelling power (Odedeji and Adeleke, 2010).

#### **CONCLUSIONS**

Fermentation showed beneficial effects on the physicochemical and pasting properties of SP flour. Fermentation significantly increased the swelling power, moisture content, meanwhile, solubility, and pH deacresed. Amylose leaching, however, was not significantly affected by the fermentation process. The best fermentation treatment in this study was either a mixed culture of *Lactobacillus plantarum*, *Leuconostoc mesenteroides* and yeast or mixed culture of *Lactobacillus plantarum* and *Leuconostoc mesenteroides*.

#### **ACKNOWLEDGEMENT**

Authors would like to thank Hibah Strategis Nasional 2016-Ristek Dikti-Republic of Indonesia for finacial support throughout this study.

#### REFERENCES

- 1. Adebowale Y.A., Adeyemi I.A., and Oshodi A.A.. 2005. Functional And Physiochemical Properties Of Flours Of Six *Mucuna Species*. Afr. J. Biotechnol. 4:1461–1468.
- 2. AOAC. 1995. Official Methods of Analysis of The Association of Official Analytical Chemist. Inc. Whasington DC.
- 3. Bello-Pérez L.A., Contreras-Ramos S.M., Jimenez-Aparicio A., Paredes-Lopez O. 2000. Acetylation and characterization of banana (*Musa paradisiaca*) starch. Acta Cientifica Venezuela 51:143-149
- 4. Chen, Z., H.A. Schols, and A.G. Voragen. 2006. The Use of Potato and Sweet Potato Starches Affects White Salted Noodle Quality. *Journal of Food Science*.
- Claver I. P. H., Zhang Q. L. I. Kexue Z. and Zhou H. (2010). Optimization of ultrasonic extraction of polysaccharides from Chinese malted sorghum using a response surface methodology. Pakistan Journal of Nutrition, 9: 336–34
- 6. Collado, L.S., L.B. Mabesa, C.G. Oates, and H. Corke. 2001. Bihon Type Noodles from Heat Moisture Treated Sweet Potato Starch. *Journal of Food Science* 66: 604-609.
- 7. Deng, F.M., T. Mu, M. Zhang, and O.K. Abegunde. 2013. Composition, Structure, and Physicochemical Properties of Sweet Potatoes Starches Isolated by Sour Liquid Processing and Centrifugation. www.Starch-Journal.com 65: 162-171.
- 8. Dewi, Y.R. 2014. Kajian Sifat Fisikokimia Tepung Ubi Jalar (*Ipomea batatas*) Termodifikasi Fermentasi Asam Laktat dan Aplikasinya dalam Produk Roti Tawar. [Tesis]. Jurusan Teknologi Hasil Pertanian. Universitas Lampung.

- 9. Fleche, G. 1985. *Chemical Modification and Degradation of Starch*. di dalam: G.M.A.V. Beynum dan J.A Roels (eds.). Starch Conversion Technology. Marcel Dekker, Inc., New York.
- 10. Kusnandar, F., N.S. Palupi, O.A. Lestari, dan S. Widowati. 2009. Karakterisasi Tepung Jagung Termodifikasi *Heat Moisture Treatment* (HMT) dan Pengaruhnya terhadap Mutu Pemasakan dan Sensori Mi Jagung Kering. *Jurnal Pascapanen* 6(2): 76-84.
- 11. Lase, V.P., E. Julianti, dan L.M. Lubis. 2013. Bihon Type Noodles from Moisture Treated Starch of Four Varieties of Sweet Potato. *Jurnal Teknologi dan Industri Pangan* 24(1): 89-94.
- Lee, Y.S., K.S. Woo, J.K. Lim, H. Kim, and S.T. Lim. 2005. Effect of Processing Variables on Texture of Sweet Potato Starch Noodles Prepared in a Nonfreezing Process. *Journal of Cereal Chemistry* 82(4): 475-478
- 13. Leszek M. 2011. Extrusion-cooking techniques applications, theory and sustainability. Wiley-VCH Verlag & Co, KGaA, Weinheim, Germany.
- 14. Li, J.Y., and A.I. Yeh. 2001. Relationship Between Thermal, Rheological Characteristics, and Swelling Power for Various Starches. *Journal of Food Engineering* 50: 141-148.
- 15. Lii, C.V and Chang S.M. 1981. Characterization of red bean starch and its noodle quality. J Food Science 46(1): 78-81.
- 16. Mulyadi, A.F, S. Wijana, I.A. Dewi, dan W.I. Putri. 2014. Studi Pembuatan Mie Kering Ubi Jalar Kuning (*Ipomea batatas*) (Kajian Penambahan Telur dan CMC). Seminar Nasional Badan Kerjasama Perguruan Tinggi Negeri (BKS PTN) Indonesia Bagian Barat. Bandar Lampung, 19-21 Agustus 2014.
- 17. Mutia, I. R., 2011. Profil Tapioka Terfermentasi sebagai Pati Termodifikasi Menggunakan Inokulum Campuran *Saccharomyces cerevisiae* dan *L. plantarum*. [Skripsi]. Fakultas Pertanian. Universitas Lampung.
- 18. Odedeji, J.O. and R.O. Adeleke. 2010. Functional Properties of Wheat and Sweet Potato Flour Blends. *Journal of Nutrition* 9(6): 535-538.
- 19. Oghenejeboh, K..M. 2012. Effect of Starch Fermentation on the Shelf Life of Cassava Starch Based Adhesive. *British Biotechnology Journal* 2(4): 257-268.
- 20. Oleyede et al.,2016. Omobolanle O. Oloyede, <sup>1</sup> Samaila James, <sup>1</sup> Ocheme B. Ocheme, <sup>1</sup> Chiemela E. Chinma, <sup>1</sup> and V. Eleojo Akpa 2016. Effects of fermentation time on the functional and pasting properties of defatted *Moringa oleifera* seed flour. Food Sci Nutr. 2016 Jan; 4(1): 89–95. doi: 10.1002/fsn3.262
- Pratiwi, A. 2014. Pengaruh Konsentrasi Garam dan Lama Fermentasi Spontan terhadap Pembengkakan Granula, Kelarutan, Nilai Rehidrasi, Konsentrasi Terbentuknya Gel, Warna, dan Aroma Tepung Ubi Jalar Putih. [Skripsi]. Fakultas Pertanian. Universitas Lampung.
- Retnaningsih, D.A., dan W.D.R. Putri. 2014. Karakterisasi Sifat Fisikokimia Pati Ubi Jalar Oranye Hasil Modifikasi Perlakuan STTP (Lama Perendaman dan Konsentrasi). *Jurnal Pangan dan Agroindustri* 2(4): 68-67.
- 23. Rizal, E. 2012. Ubi Jalar Sebagai Bahan Pangan Alternatif. <a href="http://petani46.blogspot.com/2012/04/skripsiku/ubi-jalar">http://petani46.blogspot.com/2012/04/skripsiku/ubi-jalar</a>. Diakses tanggal 12 Oktober 2014.
- 24. Salminen, S. and A.V. Wright. 1993. Lactid Acid Bacteria. Marcel Dekker, Inc. New York.
- 25. Sharpe, M.E. 1979. Identification of The Lactic Acid Bacteria. In: Identification Methods for Microbiologistts. 2<sup>nd</sup> ed. (Eds FA. Skinner, Loveloski DW). Aca. Press Soc.Apl. Bact. Techn. 14:233-259.
- 26. Shimel A. E., Meaza M., and Rakshit S.. 2006. Physic-chemical properties, pasting behaviour and characteristics of flour and starch from improved Bean (*Phaseoluus vulgaris* L.) Varieties Grown in East Africa. CIGRE 8:1–18.
- 27. Sudarmadji, S., Haryono B., dan Suhardi. 1997. Prosedur Analisis Bahan Makanan dan Pertanian. Liberty. Yogyakarta.
- 28. Sugiyono, E. Setiawan, E. Syamsir, dan H. Sumekar. 2011. Pengembangan Produk Mie Kering dari Tepung Ubi Jalar (*Ipomea batatas*) dan Penentuan Umur Simpannya dengan Metode *Isoterm Sorpsi. Jurnal Teknologi dan Industri Pangan* XXII(2): 164-170.
- 29. Yuliana, N., S. Nurdjanah, dan M. Margareta. 2013. The Effect of a Mixed-Starter Culture of Lactic Acid Bacteria on the Characteristic of Pickled Orange-Fleshed Sweet Potato (*Ipomea batatas L.*). *Jurnal Perhimpunan Microbiology Indonesia* 7(1): 1-8.
- 30. Yuliana, N., S. Nurdjanah, R. Sugiharto, dan D. Amethy. 2014. Effect of Spontaneous Lactic Acid Fermentation on Physico-Chemical Properties of Sweet Potato Flour. *Jurnal Perhimpunan Mikrobiologi Indonesia* 8(1):1-8.
- 31. Zubaidah, E. dan N. Irawati. 2013. Pengaruh Penambahan Kultur (*Aspergillus Niger, Lactobacillus plantarum*) dan Lama Fermentasi Terhadap Kakteristik Mocaf. e*Jurnal* Jurusan Teknologi dan Hasil Pertanian 11(3): 43-46. Universitas Brawijaya. Malang.

2%

# 3% Overall Similarity

Top sources found in the following databases:

• 3% Publications database

Crossref Posted Content database

## **TOP SOURCES**

The sources with the highest number of matches within the submission. Overlapping sources will not be displayed.

- Dave, Gargi. "Effect of Ion Beam Irradiation on Sodium Salt Based Poly...

  Publication
- Huang, Junrong. "Function-Structure Relationships of Acetylated Pea S... <1%
- Md. Rafiqul Islam, Mohammad Rashed Hossain, Denison Michael Imm... <1%

  Crossref posted content