



JONI AGUSTIAN &lt;joni.agustian@eng.unila.ac.id&gt;

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1 message

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Wed, Aug 15, 2018 at 1:46 PM

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# The Optimised Statistical Model of Enzymatic Hydrolysis of Tapioca by Glucoamylase Immobilised on Mesostructured Cellular Foam Silica

Joni Agustian\*, Lilis Hermida

Department of Chemical Engineering, Universitas Lampung  
Jl. Prof. S. Brodjonegoro No. 1, Gedong Meneng, Rajabasa, Bandar Lampung 35145,  
Lampung – Indonesia.

\*Corresponding author. Email: joni.agustian@eng.unila.ac.id

## Abstract

Enzymatic hydrolysis of starches using free glucoamylase to produce reducing sugars, which are substrates for various fermentation processes, often have difficulties in recovering and recycling of the free enzyme back to the process. Therefore, free glucoamylase immobilisation onto inert insoluble supports is widely studied. One of these supports were siliceous-based compounds, which had large surface areas and particle diameters and could be used for many operating cycles. However, effectiveness of glucoamylase on these supports were observed only on soluble starches. Hence, it is considered a valuable thing to know performance of glucoamylase immobilised on Mesostructured Cellular Foam (MCF) silica in hydrolysing of insoluble starches such as tapioca. An optimised study on the enzymatic tapioca hydrolysis using MCF silica (9.2T-3D)-based glucoamylase and Kinetics of the process are described including the process justification of the predicted model. Immobilisation of glucoamylase on this support gave up to 82% efficiency with the immobilised enzyme specific activity of  $1,856.78 \text{ U g}^{-1}$ . Its uses to hydrolysis of tapioca starch resulted DE values of 1.740-76.303% (w/w) where the highest DE was obtained at pH of 4.1, temperature of  $70^\circ\text{C}$  and agitation speed of 140 rpm. The statistical optimisation produced a polynomial quadratic model. It has insignificant lack-of-fit and low standard deviation, so that the model applicable and reliable in simulating the results in which only 0.80% of the data were not described. Temperature affected the process highly, but the buffer pH, agitation speed and factorial interactions were considered not important.  $K_M$  value for immobilised enzyme was better than the free glucoamylase, however, its reaction rate was slower than the free glucoamylase catalysis.

**Keywords:** Enzymatic Hydrolysis; Glucoamylase Immobilisation; Mesostructured Cellular Foam Silica; Tapioca ; Central Composite Design



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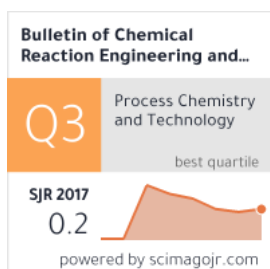
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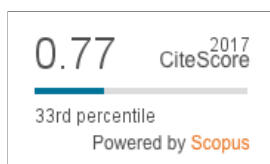
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MS entitled: **The Optimised Statistical Model for Enzymatic Hydrolysis of Tapioca by Glucoamylase Immobilised on Mesostruc**

I am submitting the above manuscript for its possible publication in **Bulletin of Chemical Reaction Engineering & Catalysis** as a

It is an original work of authors consisting of optimization saccharification of tapioca based-on Central Composite Design using sugars via the developed experimental model. Further, the kinetic constants of the process were determined. The specific activ

I sincerely hope that the manuscript will be considered for publication in **Bulletin of Chemical Reaction Engineering & Catalysi**

If you have any enquiries, please contact me through my email: [joni.agustian@eng.unila.ac.id](mailto:joni.agustian@eng.unila.ac.id) (<mailto:joni.agustian@eng.unila.ac>

Thank you for your kind attention.

Best regards.

**Dr. Joni Agustian, M.Sc.**



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## Title and Abstract

<b>Title</b>	The Optimised Statistical Model for Enzymatic Hydrolysis of Tapioca by Glucoamylase Immobilised on Mesostructured Cellular Foam Silica
<b>Abstract</b>	Enzymatic hydrolysis of starches using free glucoamylase to produce reducing sugars, which are substrates for various fermentation processes, often have difficulties in recovering and recycling of the free enzyme back to the process. Therefore, free glucoamylase immobilisation onto inert insoluble supports is widely studied. One of these supports were siliceous-based compounds, which had large surface areas and particle diameters and could be used for many operating cycles. However, effectiveness of glucoamylase on these supports were observed only on soluble starches. Hence, it is considered a valuable thing to know performance of glucoamylase immobilised on Mesostructured Cellular Foam (MCF) silica in hydrolysing of insoluble starches such as tapioca. An optimised study on the enzymatic tapioca hydrolysis using MCF silica (9.2T-3D)-based glucoamylase and Kinetics of the process are described including the process justification of the predicted model. Immobilisation of glucoamylase on this support gave up to 82% efficiency with the immobilised enzyme specific activity of 1,856.78 U g <sup>-1</sup> . Its uses to hydrolysis of tapioca starch resulted DE values of 1.740-76.303% (w/w) where the highest DE was obtained at pH of 4.1, temperature of 70°C and agitation speed of 140 rpm. The statistical optimisation produced a polynomial quadratic model. It has insignificant lack-of-fit and low standard deviation, so that the model applicable and reliable in simulating the results in which only 0.80% of the data were not described. Temperature affected the process highly, but the buffer pH, agitation speed and factorial interactions were considered not important. $K_M$ value for immobilised enzyme was better than the free glucoamylase, however, its reaction rate was slower than the free glucoamylase catalysis.

## Indexing

<b>Keywords</b>	Enzymatic Hydrolysis; Glucoamylase Immobilisation; Mesostructured Cellular Foam Silica; Tapioca; Central Composite Design
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<b>Agencies</b>	The financial support from Universitas Lampung via The Superior Reasearch Grant (Hibah Penelitian Unggulan No. 270/UN26.21.PN/2017) was deeply acknowledged.
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